

# Build Instructions - readme.txt

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follow your local laws, what you do with these files is your responsibility

you will need an ar fgc and grip aswell, both have printable options

bolt should weigh over 85g when finished

print everything at 99%, best orientation and other settings depend on your printer

builders should have previous experience building the ez22/  
bolt/barrel/handguards interchangeably

I may update the readme in the future to have more relevant info, will probably also post an assembly vid in the future if I ever get around to it

buy <https://www.mcmaster.com/9637K38/> springs for buffer, cut spring in half for mags

buy <https://www.homedepot.com/p/EVERBILT-Spring-Assortment-Kit-84-Pack-13554/203133714> for firing pin spring, mag release spring, disconnector spring, ect

buy ar fgc springs

use m4 bolts for fgc pins

use m4 bolt for charging handle

use 55mm m3 bolt/nut for firing pin, can sub for m3 threaded rod, or m4 if you drill out firing pin channel

use m6 for grip bolt

use m3 bolts cut to length for all other body bolts

Designed by Plastic Blasters

you can contact me via reddit, youtube, or on odysee with any questions or info

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