

# Build Instructions - readme.txt

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GSPOT GLOCK FRT  
pembie000industries

this is a drop in glock 19 frt kit with a printed trigger shoe and sendcutsend.com reset surface from the provided dxf file at 3.2mm. you may need a stronger recoil spring to counter the forces applied, you may also need to sand the reset surface slightly if the slide locks back with trigger pull, file it where the barrel meets the surface of the scs part. trigger shoe should be printed on its side to avoid breakage. this is still a beta and not fully released as it lacks proper testing so please be aware of this before proceeding.

print settings: nozzle 220, bed 60, wall count 5, infill 100%, supports on if needed, pva gluestick for bed adhesion.

scs part must be 3.2mm thick steel or stronger material.

you will need to remove the oem trigger shoe from bar to replace with new trigger and reset surface.

V2 UPDATED!!!! V2 USES AN AR15 BOLT CATCH SPRING TO ADD TENSION TO TRIP AND ADD THE ABILITY TO TUNE TO EACH GLOCK IN PARTICULAR!

v2 also allows you to retain the use of the slide lock, the use of the round reset surface will also allow the ability to tune to each glock specifically, when trimming the bolt catch spring do so coil by coil as too much will render it useless. average spring length is 7.5mmL add the bolt catch spring to the cavity of the v2 trigger if not using the no spring variant.

fits all models glock gen 1-5 except the glock 44 22lr variant

SHOUTOUT TO JEREMIAH FOR HIS HELP!