

Build Instructions - README.md

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AR-15 accessory pack - by Freeman1337

Here are my print settings for these accessories, feel free to adjust as needed:

temp: 217 bed: 60 infill 30% minimum supports: everywhere, tree, 45 degree angle

Specific notes for each accessory:

foregrip-adapter-mlok:

This adapter takes up two mlok slots (to ensure both alignment and a tight fit. The holes are sized for M4 cap head bolts. Standard mlok screws seem to work, though you might need screws that are slightly longer depending on how in or out of spec your handguard is. You'll also need mlok tabs in addition to said bolts. Most sporting goods stores have them, though ordering in bulk online seems to be more economical.

foregrip-adapter-picc

This adapter is sized to use a size M5 hex bolt and nut. The nut gets hammered into its slightly undersized slot and the bolt threaded through once it's in position on a picc rail. Tighten it snug, but not too snug, otherwise cracking during use may occur. Beavertail style pistol grips likely won't fit. A2 style seems the most popular and cheap if you don't want to print a fully printable foregrip.

foregrip-mlok:

This adapter takes up two mlok slots (to ensure both alignment and a tight fit. The holes are sized for M4 cap head bolts. Standard mlok screws seem to work, though you might need screws that are slightly longer depending on how in or out of spec your handguard is. You'll also need mlok tabs in addition to said bolts. Most sporting goods stores have them, though ordering in bulk online seems to be more economical.

foregrip-picc:

Same notes apply as above for the foregrip adapter.

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